

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/488/22/0

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Ramkrishna Forgings Ltd.
Plant -VII, Plot No. 1988, Mauza Dugni Block, District: Saraikela
Kharsawan
833220 Jamshedpur, Jharkhand
India

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P

validity: 2022-09-26 until 2025-09-26

date of issue: 2022-09-26
File number: 8120694193
Customer number: TN5219

Lead auditor: B.Eng. RAGHAVENDRAN

Dipl.-Ing. (FH) ROHARDT
certification body



Scope of the certificate

TÜVNORD/15085/CL1/488/22/0

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 8.1/1.2	t = 3 - 20 mm t = 3 - 20 mm D ≥ 150 mm -	FW BW FW, t1 = 3 - 40; t2 = 3 - 20
141	22.3 22.3 8.1/1.2 8.1	t = 3 - 10 mm t = 3 - 10 mm D ≥ 150 mm D ≥ 38.5 mm -	FW BW BW, t1 = 1.5 - 6; t2 = 3 - 9 FW, t1 = 3 - 40; t2 = 3 - 10

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Priyabrat Gochhi, Level A (IWT)

born: 1982-07-02

1st deputy(ies) of the responsible welding coordinator(s):

Akbar Ali, Level B (IWS)

born: 1984-01-02

Others deputies:

Mayank Gupta, Level C

born: 1992-03-09

Remarks:

The welding coordinator Priyabrat Gochhi is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary:<https://www.tuev-nord.de/en/customer-login/digital-signature/>

