COMPLIANCE OF ENVIRONMENTAL CLEARANCE CONDITIONS FOR

RAMKRISHNA FORGINGS LIMITED - Plant 1: Letter No.-EC/SEIAA/2018-19/2083/2018/710 Dated 08.11.2019

	Dated 08.11.2019		
SL.	CONDITION	COMPLIANCE STATUS (01st Apr 2024– 30th Sept'2024)	
	I. Specific Conditions		
i.	This Environmental Clearance is valid subject to the following condition below - That this project has - a. Obtained all legal rights to operate at concerned place. b. Complied with all existing concerned laws of the land and c. Complied with the decisions of SEIAA on the issue of Environmental Clearance till date.	Noted and complied.	
ii.	No mining/activity shall be undertaken in the forest land or deemed forest without obtaining requisite prior forest clearance	Not applicable. As the project does not involve any forest land or mining activity	
iii.	This Environmental Clearance is granted subject to final outcome of Hon'able Supreme Court of India, Hon'able High Court, Hon'able NGT, MoEF& CC and any other Court of Law, if any, as may be applicable to this project	Noted and assure to comply.	
iv.	Environmental Clearance is subject to obtaining prior clearance from forestry and Wildlife angle including clearance from standing committee of NBWL, as may be applicable to this project (in case any fauna occurs/is found in the Project Area or if the area involves forest land or Wildlife habitat i.e. core zone of elephant/tiger reserve etc. and or located within 10 km. of protected area)	NBWL & Wildlife clearance is not required since no forest land involved and/or Wildlife habitat, National Park, Wildlife Sanctuary etc. are located within 10 Km radius In this regard please refer a certificate issued by Department of Forest, Environment and Climate Change, Jamshedpur vide letter no. 1065 dated 23.10.2019 as Annexure - A	
V.	The project proponent may apply simultaneously for forest and NBWL clearance, in order to complete the formalities without undue delay, which till process or their respective merits, no rights will vest in or accrue to them unless all clearance are obtained	NBWL clearance is not required since no Wildlife habitat, National Park, Wildlife Sanctuary etc. are located within 10 Km radius In this regard please refer a certificate issued by Department of Forest, Environment and Climate Change, Saraikela vide letter no. 1585 dated 03.08.2018 as Annexure - B	
vi.	Only furnace oil and diesel will be used as fuel to reduce particulate emissions, which was mentioned in salient features of the	Complied Only furnace oil and diesel is used as fuel	

vii.	issued EC. Corrigendum Ref. Letter No EC/SEIAA/2018-19/2083/2018/78 dated 16.04.2022 Efforts shall be made to reduce PM levels in the ambient air. Ambient air quality monitoring stations shall be set up in the downwind direction as well as where maximum ground level concentration of PM are anticipated in consultation with the State Pollution Control Board (SPCB). Data on ambient air, stack and fugitive emissions shall be submitted to the SEIAA Office JSPCB and CPCB.	Complied To control the PM levels, operations kept under covered shed, pucca roads made in the premises, green cover, plantation and good housekeeping is maintained. AAQ, Stack and Fugitive Emission monitoring carried out by NABL certified M/s ELESPL duly authorized by JSPCB, Ranchi. Reports of the same is attached as Annexure-C1 & C2
viii.	On-line ambient air quality monitoring and continuous stack monitoring facilities for all the stacks and sufficient air pollution control devices shall be provided. The emissions of particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time.	Online continuous stack monitoring facilities for all the stacks are provided. The emissions of particulate matter from various process units conform to the standards as per norms. Report of continuous stack monitoring facilities are attached as Annexure-C5
ix.	The company shall monitor the raw and treated waste water quality for trace metals and air quality at sources and ambient including routine parameters and the reports shall be submitted regularly with six monthly compliance report.	All the waste water generated from the process is treated at Adityapur Waste Management-CETP duly authorized by JSPCB, Ranchi. Copy of agreement is attached as Annexure-D . No effluent is discharged outside the premises, we do maintain 'Zero Discharge' at any point of time.
X.	The company shall connect the pollution control equipment to DG set to ensure operation of these equipment during power failure. The company shall also provide interlocking system with the process equipment so that the plant automatically stops in case the pollution load exceeds the guaranteed limits.	Silent type D G sets have already been installed as per the conditions and exhaust pipe raised as per the CPCB norms. Pollution control equipment connected with DG set for backup. Latest emission monitoring report carried out by JSPCB, Ranchi is attached as Annexure-C2
Xi.	The industry shall ensure that the treated effluent and stack emissions in the unit are within the norms stipulated under the EP Rules or JSPCB whichever is more stringent. In case of process	Complied Conditions are being complied to meet the latest norms of EP Rules/JSPCB.

	disturbances/failure of pollution control equipments adopted in the unit, the respective unit shall be shut down and shall not be restarted until the control measures arc rectified to achieve the desired efficiency.	Latest effluent and stack emission reports carried out by M/s ELESPL. duly accredited by JSPCB, Ranchi are attached as Annexure-C3 and C2
xii.	In-plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided. Dust suppression and dust extraction systems shall be provided to control fugitive emissions at material handling points. Fugitive emissions shall be controlled by providing closed storages, water sprinkling system, etc. to arrest the suspended particles.	Operations kept under covered shed, pucca roads inside the premises, green cover, plantation and good housekeeping is maintained. Fixed type water sprinklers also installed at places to suppress the fugitive dust. Latest Fugitive Emission report carried out by NABL certified M/s ELESPL duly authorized by JSPCB, Ranchi is attached as Annexure-C3 All the parameters were found well within limit.
xiii.	Secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines / Code of Practice issued by the CPCB shall be followed. The emission standards issued by the Ministry in May, 2008 shall be followed.	Operations kept under covered shed, pucca roads inside the premises, green cover, plantation and good housekeeping is maintained. Fixed type water sprinklers also installed at places to suppress the fugitive dust. Latest Fugitive Emission report carried out by NABL certified M/s ELESPL duly authorized by JSPCB, Ranchi is attached as Annexure-C3 All the parameters were found well within limit.
xiv.	Vehicular pollution due to transportation of raw material and finished product shall be controlled. Proper arrangements shall also be made to control dust emissions during loading and unloading of the raw material and finished product.	Complied Complied as per the norms. Unloading, storage, operation and loading etc. done under covered shed. All transportation roads are RCC pucca roads.
XV.	Total water requirement from ground water source shall not exceed 150 m3/day which was mentioned in salient features of the issued EC. Corrigendum Ref. Letter NoEC/SEIAA/2018-19/2083/2018/78 dated 16.04.2022	Complied Water consumption at no stage exceeds the limit i.e. 150 m³/day. Water consumption summary from 01.04.2024 to 30.09.2024 is attached as Annexure – E.

xvi.	Prior permission' for the drawl of 150 m3/day water from ground water source shall be obtained from the concerned department and a copy of the letter shall be submitted to this office within 6 months of issue of the environment clearance	Permission already granted by CGWA vide NOC no. CGWA /NOC /IND /ORIG /2020 /7348 dated 31.01.2022. Valid up to 30.01.2025. Copy of NOC enclosed as Annexure-F
xvii.	As proposed, all the metal scrap, iron oxide and dust shall be disposed for recycle / reuse in furnaces. The domestic waste including sewage sludge shall be treated biologically and used as manure for green belt. Used/spent oil shall be sold to authorized recyclers as per the Hazardous Waste (Management, Handling & Transboundary Movement) Rules 2016 and subsequent amendments.	Complied Solid waste is used by the supplier/industries in induction furnace units as raw material. Domestic waste sewage sludge is used as manure for green belt development. Used/spent oil is sold to authorized recycler as per the norms. We have also obtained hazardous waste authorization vide letter no. JSPCB/HO/RNC/HWM-3515838/2019/8 dated 30.05.2024 valid up to 31.12.2028. Copy of the same attached as Annexure-G
xviii.	A time bound action plan shall be submitted to reduce solid waste, its proper utilization and disposal.	Complied Already the latest technology with optimum utilization installed. Solid waste is used by the supplier/industries in induction furnace units as raw material.
xix.	Proper handling, storage, utilization and disposal of all the solid waste shall be ensured and regular report regarding end use of solid/hazardous waste shall be submitted to the SEIAA, JSPCB and CPCB	Complied Hazardous wastes is disposed to the agency duly authorized by JSPCB. Records (Form-IV) maintained and submitted to the SEIAA, JSPCB and CPCB. Please refer Annexure – H.
XX.	Plantation should be done over an area equal to 33% of plant area including Green Belt inside and Plantation outside the premises. Local species trees should be planted as per the CPCB guidelines	Complied Plantation is being done to comply the condition.

xxi.	Proper care shall be taken in structural design to protect against earthquake if the	Complied.
	site falls under earthquake zone and implemented during construction phase.	Proper care has been taken in structural design.
	mipromotive assumed concernation princes.	Copy of stability certificate issued by competent
		person approved by Chief Inspector of
		Factories, Jharkhand vide certificate no. JH/CIF/7/F-GEN-204/2015 dated 20.11.2021 is
		attached as Annexure-I .
xxii.	The company shall provide housing for	
	construction labour within the site with all necessary infrastructure and facilities such	No construction at present.
	as fuel for cooking, mobile toilets, mobile	
	STP, safe drinking water, medical health	
	care, creche etc. The housing may be in the	
	form of temporary structures to be removed after the completion of the project.	
	II. General Conditions	
i.	The project authorities must strictly adhere to the stipulations made by the Jharkhand	Complied.
	State Pollution Control Board (JSPCB) and	Consent to Establish obtained from JSPCB vide
	the State Government.	letter no. JSPCB/HO/RNC/CTE-
		7353264/2020/194 dated 13.05.2020 whereas
		Consent to Operate obtained vide letter no. JSPCB/HO/RNC/CTO-8118941/2020/1705
		dated 10.10.2020 valid up to 30.09.2025.
		Copy of CTE and CTO attached as Annexure -
		J1 and J2
ii.	No further expansion or modifications in the	Complied
	plant shall be carried out without prior approval of the concerned authority/ SEIAA,	Any expansion or modification in the plant shall
	Jharkhand	not be carried out without prior approval of the
		concerned authority/ SEIAA, Jharkhand
iii.	The gaseous emissions from various process units shall conform to the	Complied
	load/mass based standards notified by this	The emissions from the plant controlled within
	Ministry on 19th May, 1993 and standards	the latest permissible limits.
	prescribed from time to time. The Jharkhand	All magazines are taken to rectnict the amission
	State Pollution Control Board (JSPCB) may specify more stringent standards for the	All measures are taken to restrict the emission level within norms. At no time the emission
	relevant parameters keeping in view the	level is going beyond the prescribed standards.
	nature of the industry and its size and	
	location. At no time, the emission levels shall go beyond the prescribed standards.	Latest emission monitoring report carried out by
	In the event of failure of any pollution control	JSPCB in the month of Apr'2024 is attached as
	system adopted by the unit, the respective	Annexure-C2. All parameters were found will
	unit shall not be restarted until the control	within limit as per norms.
	measures are rectified to achieve the	

	desired efficiency.	
iv.	At least four ambient air quality monitoring	Complied
	stations shall be established in the downward direction as well as where	Latest ambient air quality manitaring and stack
	maximum ground level concentration of PM,	Latest ambient air quality monitoring and stack emission monitoring reports carried out by
	SO2 and NOX are anticipated in	authorized agencies of JSPCB, Ranchi are
	consultation with the State Pollution Control Board. Data on ambient air quality and	attached as Annexure-C1 and C2 . All the parameters were found well within limit.
	stack emission shall be regularly submitted	D
	to this office and JSPCB / CPCB once in six months.	Reports are submitted to SEIAA and JSPCB / CPCB once in six months.
V.	Noise level survey shall be carried as per	Complied.
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	the prescribed guidelines and report in this	Complica.
	regard shall be submitted to Regional	The noise level survey is carried out as per the
	Officer of the Ministry as a part of six- monthly compliance report	guidelines and being submitted to Regional Officer of the Ministry as a part of six monthly
	monthly compliance report	compliance report. Noise level maintained within
		the specified limit.
		Latest noise level monitoring reports attached
vi.	The ambient noise levels should conform to	as Annexure-C4 Complied.
VI.	the standards prescribed under E (P) A	Complied.
	Rules, 1986 viz. 75 dBA (day time) and 70	Ambient noise level noise level monitoring
	dBA (night time).	reports attached as Annexure-C5
vii.	Industrial wastewater shall be properly	Complied
	collected, treated so as to conform to the standards prescribed under GSR 422 (E)	All the industrial waste water generated from the
	dated 19th May, 1993 and 31st December,	process is treated at Adityapur Waste
	1993 or as amended form time to time. The	Management-CETP duly authorize by JSPCB,
	treated wastewater shall be utilized for	Ranchi.
	plantation purpose.	Copy of agreement is attached as Annexure-D .
		No effluent is discharged outside the premises,
		we do maintain 'Zero Discharge' at any point of time.

viii.	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Complied The overall noise level in and around the plant area maintained as per specified limit. Latest ambient noise level noise level monitoring reports attached as Annexure-C4
ix.	Emergency preparedness plan based on the Hazard Identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented. Copy of same should be submitted to this office for record	Emergency preparedness plan based on the Hazard Identification and Risk Assessment (HIRA) and Disaster Management Plan has been implemented. Copy of existing HIRA and Emergency Preparedness is attached as Annexure – K1 & K2
X.	The company shall undertake rainwater harvesting measures by collecting the rainwater through drains. The water collected shall be connected to raw water pipeline for reuse in the plant. The company shall provide proper drainage system for rainwater to prevent water logging within and in the vicinity of the plant.	Complied Rain water harvesting plan has been developed and implemented as per drawing approval by JIADA, Adityapur, Jamshedpur dated 07.03.2020 Copy of the same is attached as Annexure – L
xi.	Occupational Health Surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act. OHSAS certification should be obtained within two years	Complied Occupational Health Surveillance of the employees/workers is done annually and records maintained as per the Factories Act. A sample copy of health checkup report is attached as Annexure-M Pre-employment health check-up of employees is also done. OH & S and EMS certification (ISO 450001 and 140001) obtained from Bureau Veritas valid up to 03.06.2026. Copy of OHSAS/EMS certification is attached as Annexure-N valid up to 03.06.2026
xii.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA / EMP report and during the public hearing meeting. Further, the surrounding	The environment protection measures recommended in the EIA/EMP will be strictly followed along with implementation of the project.

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	villages like community development programmes, educational programmes,	CSR in the surrounding villages being carried out.
	drinking water supply and health care etc.	
xiii.	A separate environmental management cell with suitable qualified personnel should be	Complied
	set up under the control of a senior Executive, who will report directly to the	EHS management cell established to function independently.
	Head of the organization.	independently.
		Please refer Annexure - O
xiv.	Adequate funds shall be earmarked towards capital cost and recurring cost/annum for the environmental pollution control to	Complied
	implement the conditions stipulated by the SEIAA as well as the State Government. An implementation schedule for complying with	
	all the conditions stipulated herein shall be submitted to the JSPCB. The funds so	
	provided shall not be diverted for any other purposes.	
XV.	The funds earmarked for environmental	
	protection measures should be kept in	Complied
	separate account and should not be diverted for other purpose. Year wise	
	expenditure should be reported to the	·
	Jharkhand State Pollution Control Board,	
	Ranchi	
xvi.	A copy of clearance letter shall be sent by	Complied.
	the proponent to concerned Panchayat, Zila	
	Parishad / Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions / representations, if any,	Submitted copy to concerned authorities and local bodies. There is no representation of NGO.
	were received while processing the	
	proposal. The clearance letter shall also be put on the web site of the company by the proponent.	· '
xvii.	The project proponent shall upload the	and that E, continuations.
	status of compliance of the stipulated	Complied
	environment clearance conditions, including results of monitored data on their website	Status of compliance of the environment
	and shall update the same periodically. It	clearance conditions, including results of
	shall simultaneously be sent to the SEIAA	monitored data on our website
	Office, CPCB and the JSPCB. The criteria	www.ramkrishanforgings.com and it is updated
	pollutant levels namely; PM, SO2, NOx	periodically
	(ambient levels as well as stack emissions)	
	or critical sectoral parameters, indicated for	The criteria pollutant levels namely; PM, SO2,
	the projects shall be monitored and	NOx (ambient levels as well as stack emissions)
	displayed at a convenient location near the main gate of the company in the public	are monitored and displayed at our main gate.
	domain.	
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xviii.	The environmental statement for each financial year ending 31st March in Form-V	Complied
	as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986,	The environmental statement for each financial year ending 31st March in Form-V is submitted to the JSPCB within stipulated time frame.
	as amended subsequently, shall also be put on the website of the company along with	It is also put on the website www.ramkrishanforgings.com of the company
	the status of compliance of environmental conditions and shall also be sent to the respective Offices.	along with the status of compliance of environmental conditions and also sent to the respective Offices through compliance report.
		Copy of Environmental Statement for the year ending 31.03.2024 in Form – V is attached as Annexure-P
xix.	Project authorities shall inform the SEIAA	Complied
	Office, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the	Information submitted to concerned authorities.
XX.	land development work. It shall be mandatory for the project	Complied
	management to submit (06) monthly	
	compliance report in respect of the	Six monthly compliance reports are submitted
	stipulated prior environmental clearance terms and conditions in hard copies and soft	regularly in hard copies and soft copies to the regulatory authority concerned Regional Office
	copies to the regulatory authority concerned	of MoEF& CC at Ranchi and Jharkhand State
	Regional Office of MoEF& CC at Ranchi	Pollution Control Board (J.S.P.C.B),
	and Jharkhand State Pollution Control	Ranchi/SEIAA/CPCB in the month of June and
	Board (J.S.P.C.B), Ranchi/SEIAA/CPCB	December every year
xxi.	Concealing factual data or submission of false/fabricated data and failure to comply	Assure to follow the same
	with any of the conditions mentioned above	
	may result in withdrawal of this clearance	
	and attract action under the provisions of	
	Environment (Protection) Act, 1986	
xxii.	The SEIAA, Jharkhand or any other	Noted
	competent Authority may alter modify the	
	above conditions or stipulate any further conditions in the interest of Environment	
	Protection.	
xxiii.	Any appeal against this Environmental	Noted
	Clearance shall lie with the National Green	
	Tribunal, if preferred, within a period of 30	
	days as prescribed under Section 16 of the	
III Oth	National Green Tribunal Act,2010 ner Conditions	
	The Authority reserves the right to add any	Noted
1	new condition or modify the above conditions	110104
	or to revoke the clearance if conditions	
	stipulated above are not implemented to the	

	satisfacation of Authority or for that matter for	
	any other Administrative reason	
ii ii	In view of MoEF& CC O.M. No22-27/2015-	Noted
	IA-III dated- 12.04.2016 The Environmental	
	Clearance accorded shall be valid for a	
	period of Seven (7) years. The PP shall not	
	increase production rate and make	
	modifications in progress during the validity of	
	Environmental Clearance.	
iii	In case of any deviation or alteration in the	Noted
	project proposed from those submitted to	
	SEIAA, Jharkhand for clearance, a fresh	
	reference should be made to SEIAA to	
	assess the adequacy of the conditions	
	imposed and to incorporate any new	
	conditions if required	