

Certificate

TÜVNORD/15085/CL1/488/22/0A1

Report no. / Manufacturer no. / Validity notice: 8122271728 / TN5219 / 2024-02-13 - 2025-09-26

Welding of railway vehicles and components according to EN 15085-2:2020

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Ramkrishna Forgings Ltd.**Plant -VII, Plot No. 1988, Mauza Dugni Block, District: Saraikela Kharsawan
833220 Jamshedpur, Jharkhand
India**

fulfills the requirements of the TNS-EN15085 certification scheme for the scope

**EN 15085-2:2020 classification level CL1
in the type of activity P**

in the range indicated in the annex.

Lead auditor:
B.Eng. TODAKAR

Hamburg, 2024-02-13



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG

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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.2 1.2 8.1/1.2	t ≥ 5 mm t = 17.5 - 70 mm t = 3 - 20 mm t = 3 - 20 mm D ≥ 150 mm -	FW BW FW BW FW, t1 = 3 - 40; t2 = 3 - 20
141	22.3 22.3 8.1/1.2 8.1	t = 3 - 10 mm t = 3 - 10 mm D ≥ 150 mm D ≥ 38.5 mm -	FW BW BW, t1 = 1.5 - 6; t2 = 3 - 9 FW, t1 = 3 - 40; t2 = 3 - 10

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Priyabrat Gochhi, Level A (IWT)

born: 1982-07-02

1st deputy(ies) of the responsible welding coordinator(s):

Abhimanyu Shua, Level C

born: 1981-05-26

Others deputies:

Sanja Kumar Mahto, Level C

born: 1987-04-06

Abhay Kumar Singh, Level C

born: 1993-02-03

Permanand Mahato, Level C

born: 1995-08-04

Mohammad Ashif Ahamad, Level C

born: 1995-02-06

Remarks:

The welding coordinator Priyabrat Gochhi is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.